

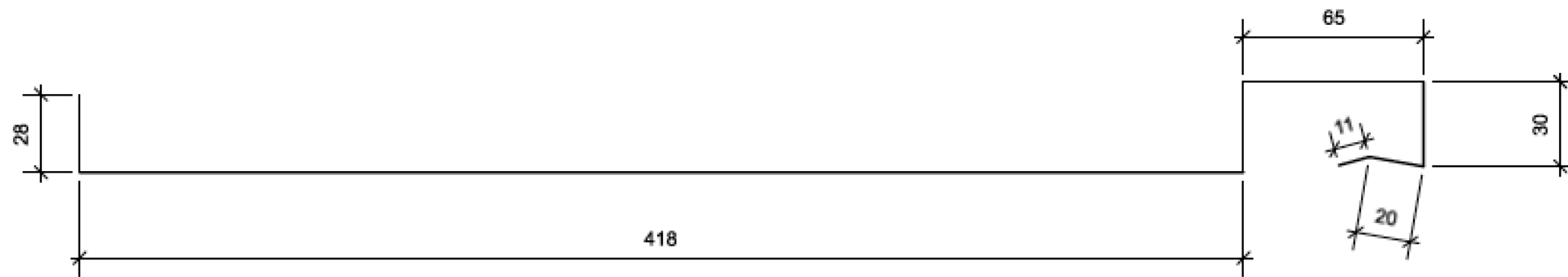
# QBT450™ DETAIL DRAWINGS



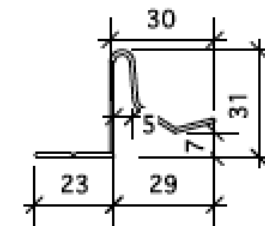
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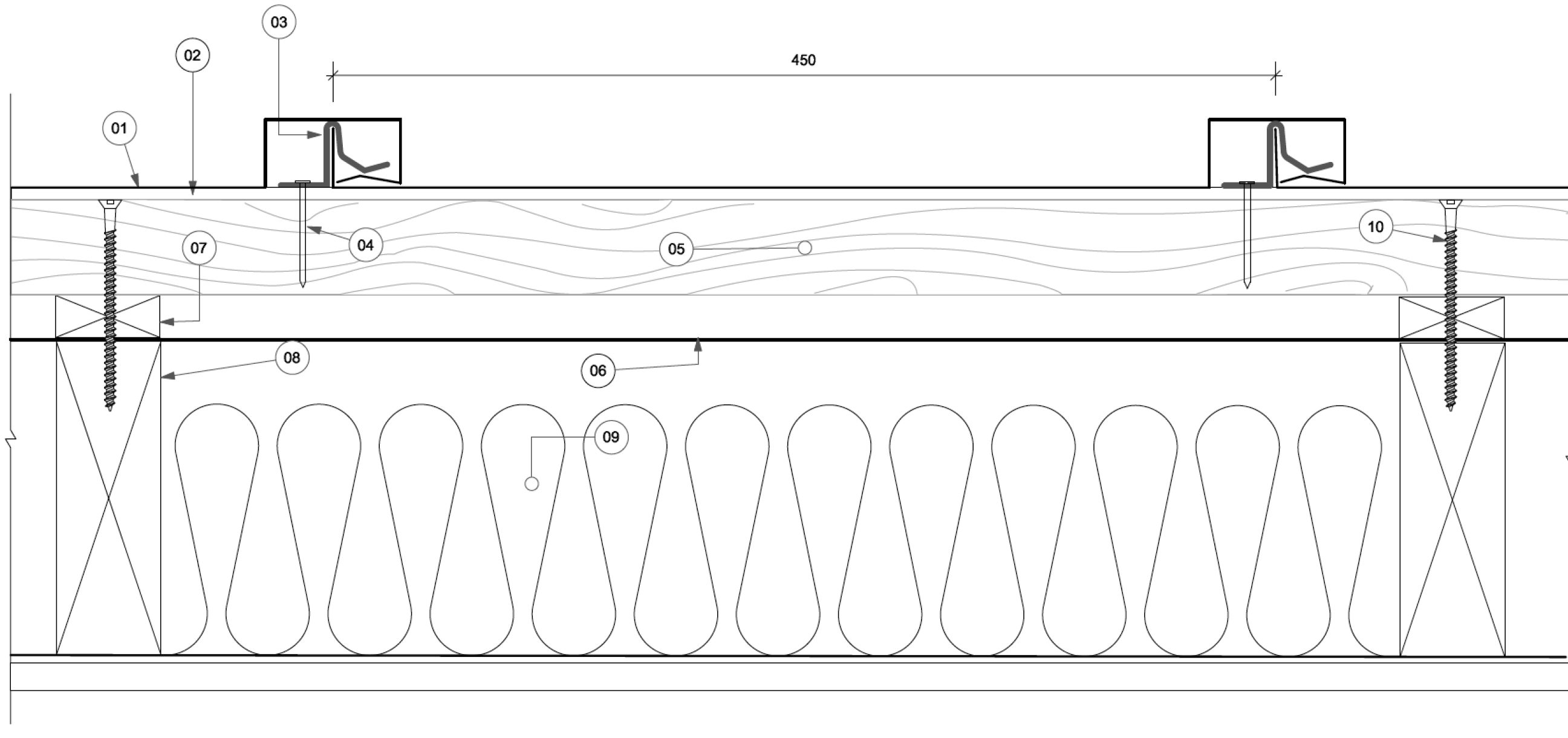




PROPRIETARY CONTINUOUS EXTRUDED ALUMINIUM RETAINER



NOTE: FOR MATERIAL SELECTION AND THICKNESS, PLEASE REFER TO QBT 450 SPECIFICATION TABLE 1



01 QBT 450™ ROOF TRAY

02 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE

03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION

04 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)

05 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES

06 VAPOUR PERMABLE ROOF UNDERLAY

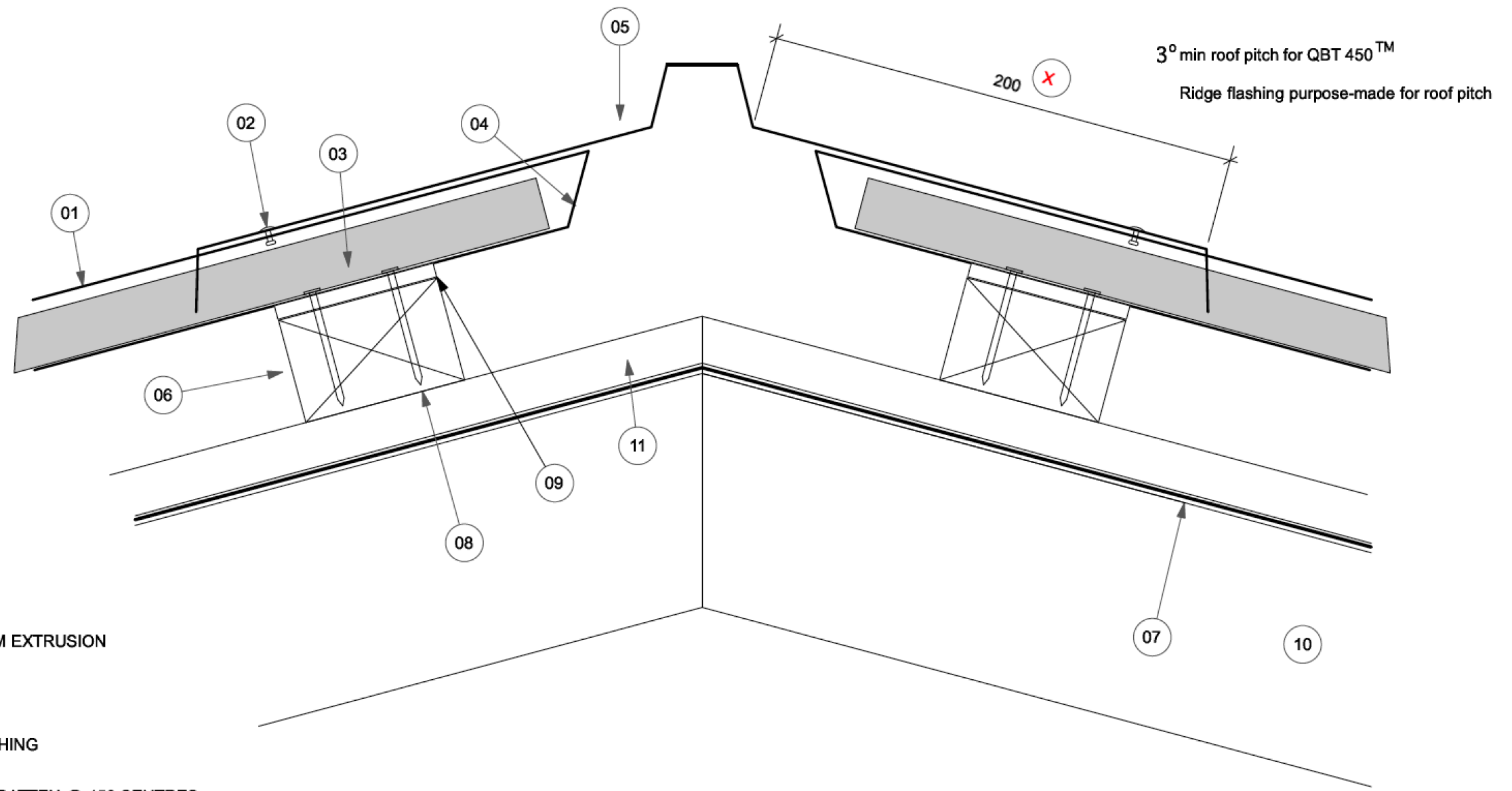
07 20 X 50 mm H1.2 TREATED CAVITY BATTEN

08 ROOF STRUCTURE \*

09 INSULATION \*

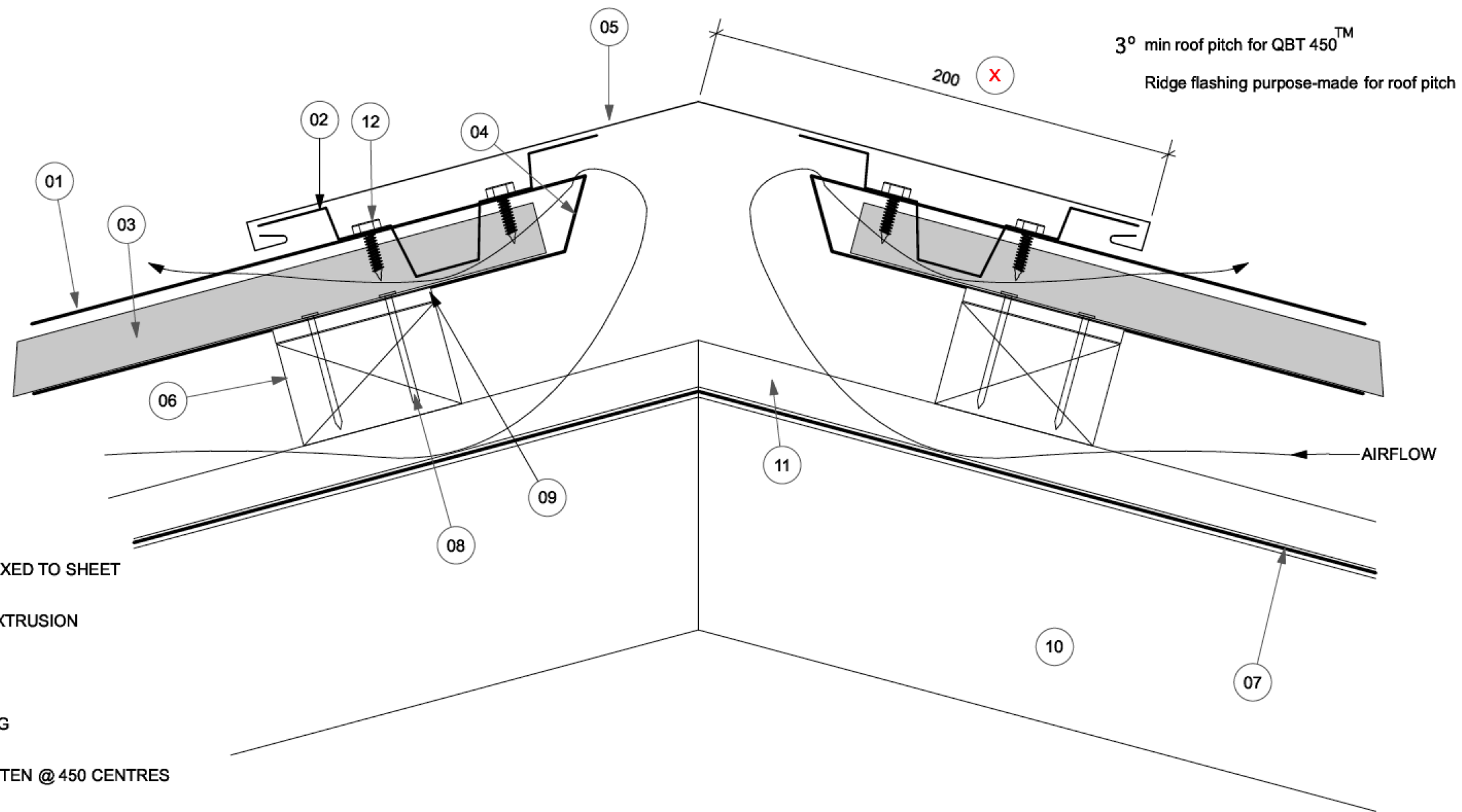
10 10-GAUGE by 100mm purlin and batten screw  
REFER TO SECTION 10, TABLE 10.12 NZS 3604:2011

\* PLEASE CHECK WITH STRUCTURAL ENGINEER FOR LOCAL REQUIREMENTS



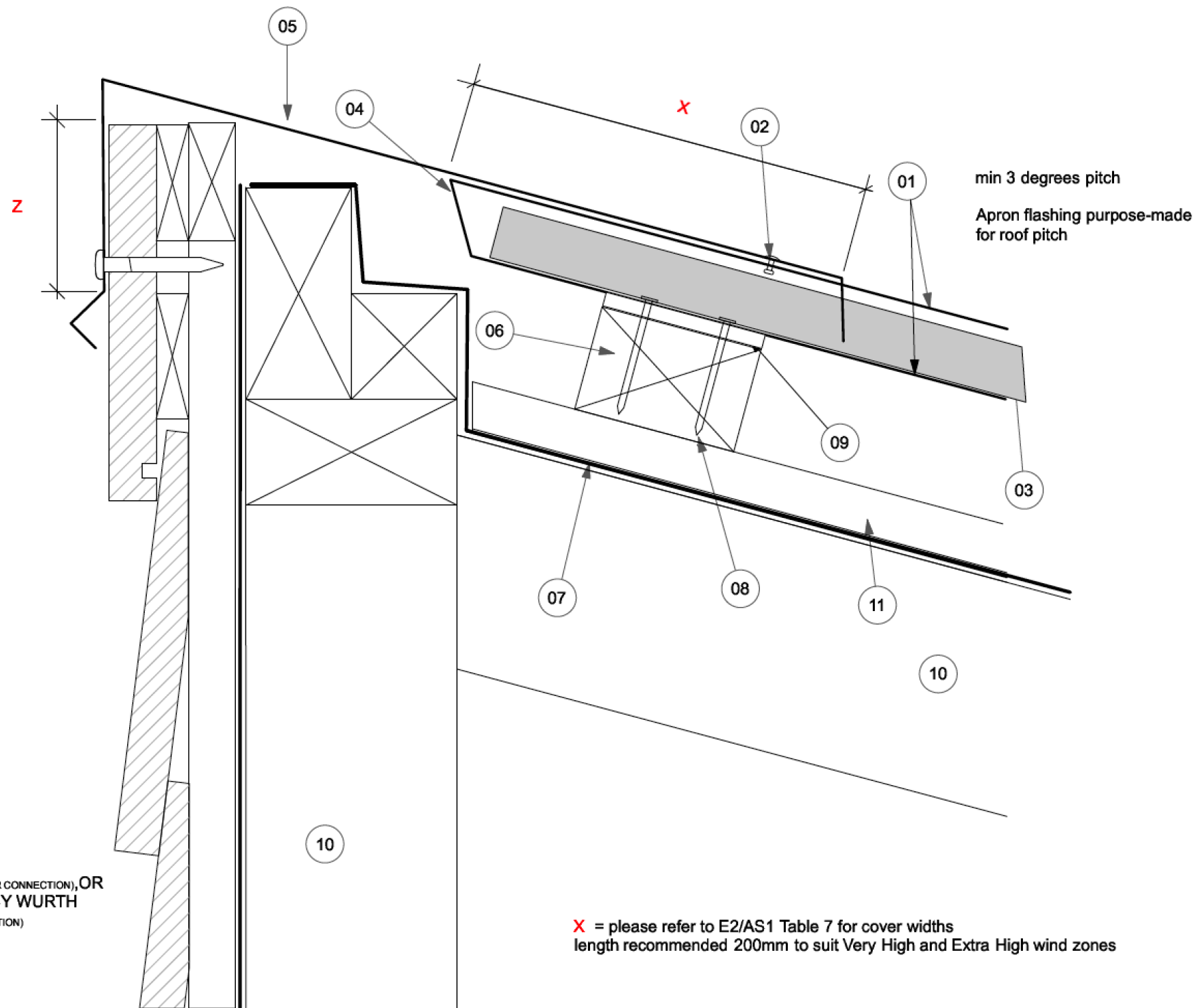
- 01 QBT 450™ ROOF TRAY
- 02 SEALED RIVET
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 UPSTAND TO ROOFTRAY
- 05 PRE-MANUFACTURED RIDGE FLASHING
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 ROOF STRUCTURE
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN

X = please refer to E2/AS1 - Table 7 for cover widths recommended 200mm to suit Very High and Extra High wind zone



- 01 QBT 450™ ROOF TRAY
- 02 RETAINER GRAB FLASHING, SCREW FIXED TO SHEET
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 UPSTAND TO ROOFTRAY
- 05 PRE-MANUFACTURED RIDGE FLASHING
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 ROOF STRUCTURE
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
- 12 5.5 X 25 mm SELFDRILLING SCREW

X = please refer to E2/AS1 - Table 7 for cover widths recommended 200mm to suit Very High and Extra High wind zone

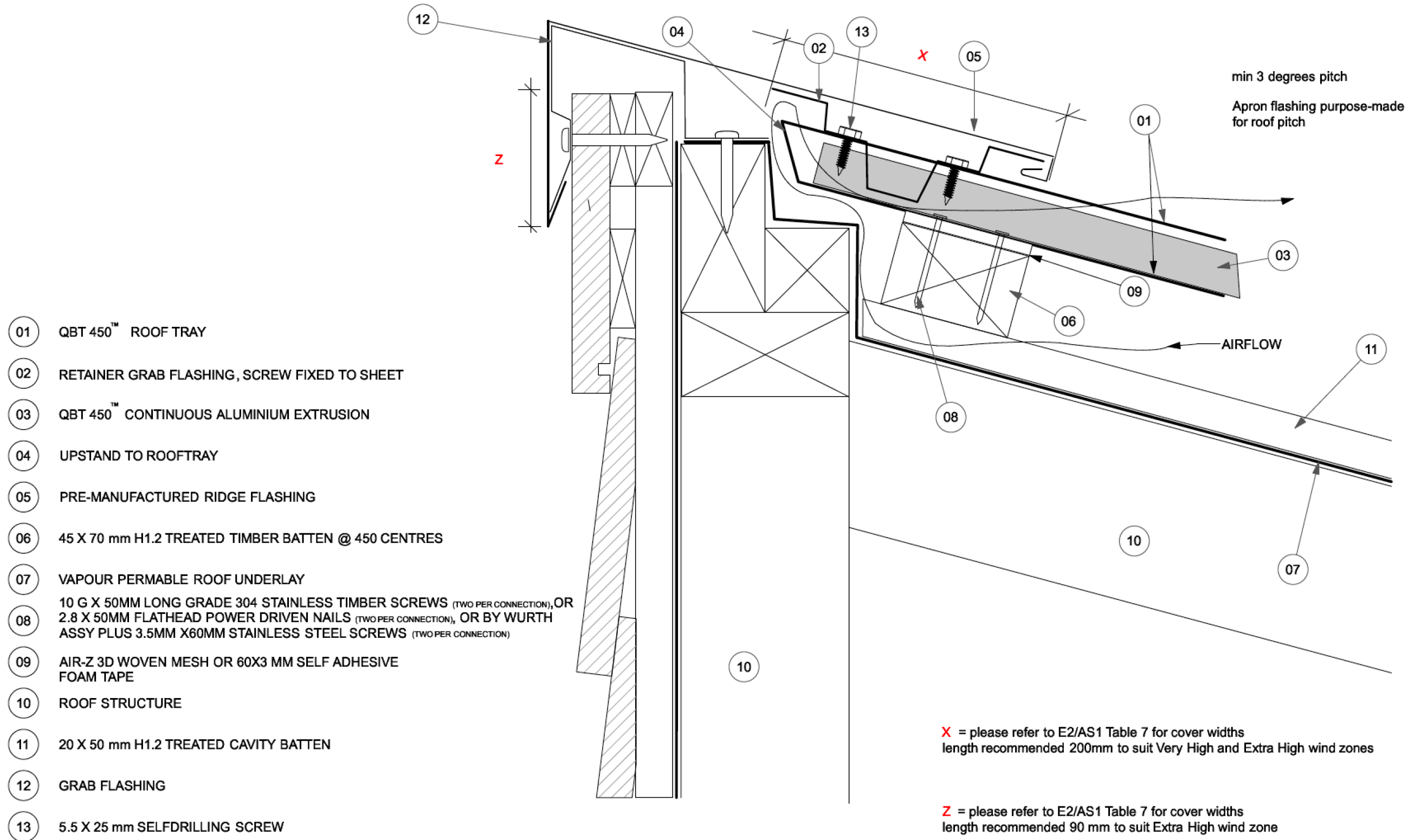


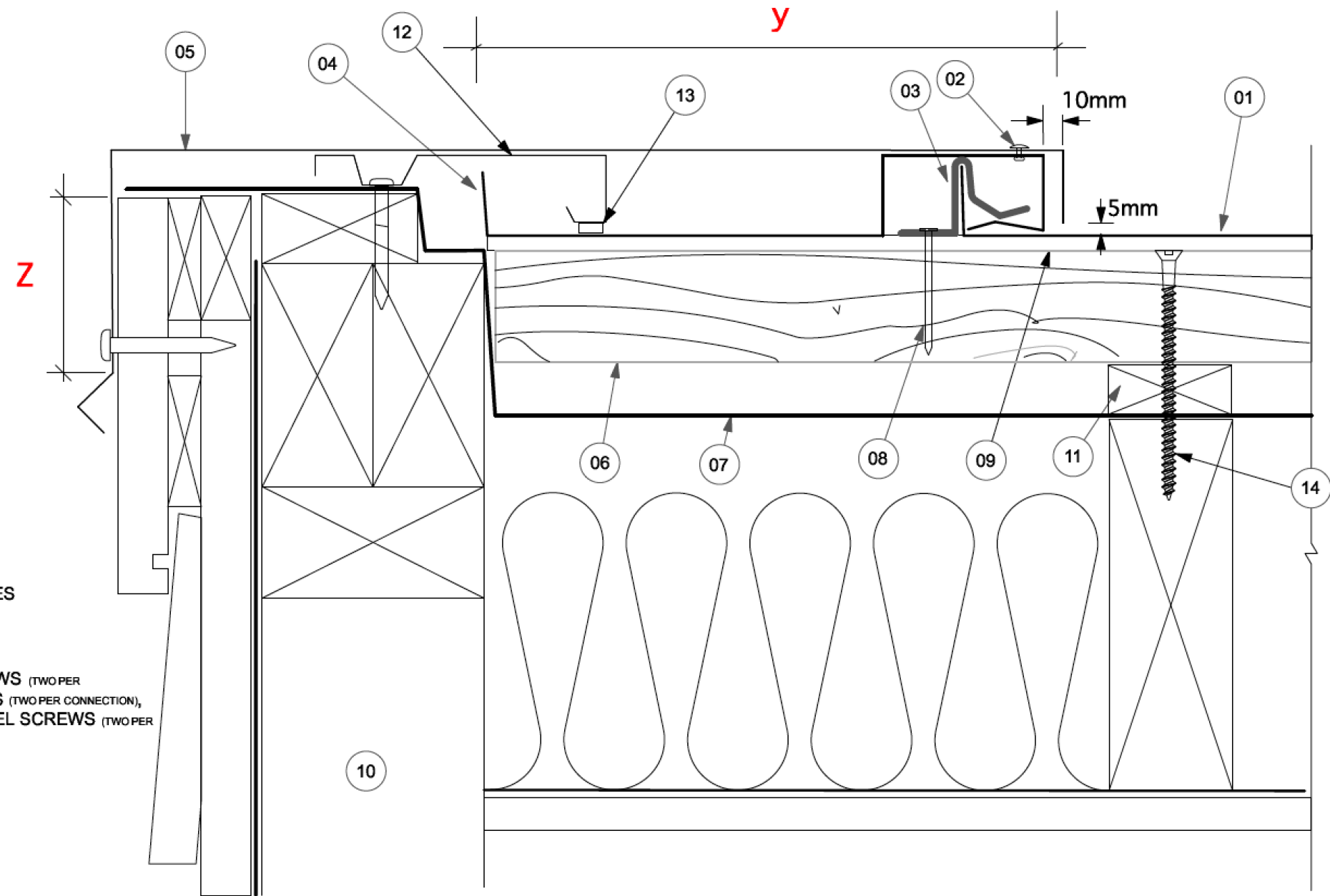
min 3 degrees pitch  
Apron flashing purpose-made for roof pitch

- 01 QBT 450™ ROOF TRAY
- 02 SEALED RIVET
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 UPSTAND TO ROOFTRAY
- 05 PRE-MANUFACTURED RIDGE FLASHING
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 ROOF STRUCTURE
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN

X = please refer to E2/AS1 Table 7 for cover widths  
length recommended 200mm to suit Very High and Extra High wind zones

Z = please refer to E2/AS1 Table 7 for cover widths  
length recommended 90 mm to suit Extra High wind zone





- 01 QBT 450™ ROOF TRAY
- 02 SEALED RIVET
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 UPSTAND TO ROOFTRAY
- 05 PRE-MANUFACTURED BARGE FLASHING
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMEABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 ROOF STRUCTURE
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
- 12 GRAB FLASHING
- 13 EXPANDABLE FOAM TAPE
- 14 10-GAUGE by 100mm PURLIN AND BATTEN SCREW  
REFER TO SECTION 10, TABLE 10.12 NZS 3604:2011

**Y** = please refer to E2/AS1 Table 7 for cover widths  
length recommended 200mm to suit Very High and Extra High wind zones

**Z** = please refer to E2/AS1 Table 7 for cover widths  
length recommended 90 mm to suit Extra High wind zone



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QUICK BATTEN TRAY SYSTEM - QBT 450™

BARGE DETAIL, DIRECT FIXED OPTION

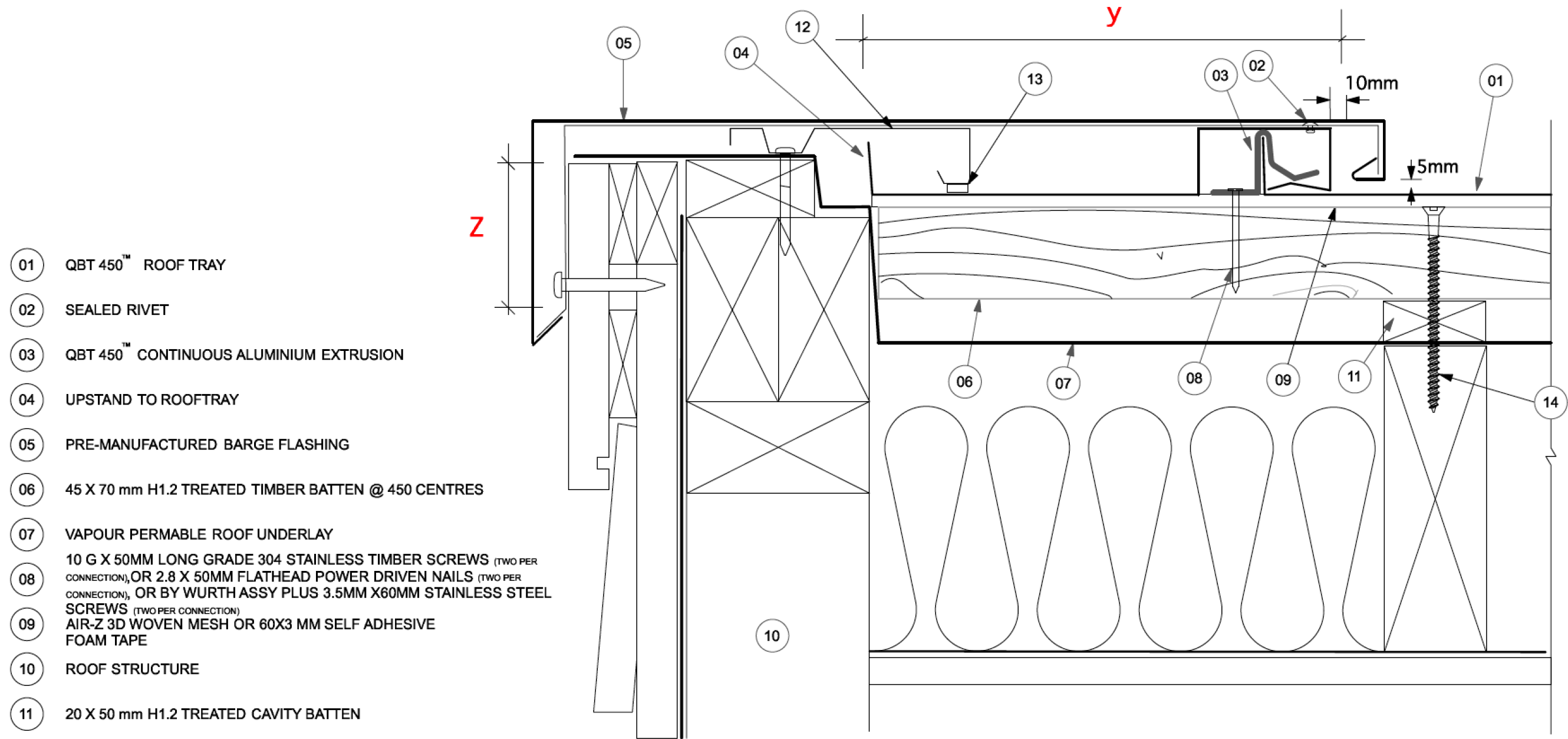
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Date: 05.02.2021

Scale: 1:2 on A3

REV: 02 **A-07**

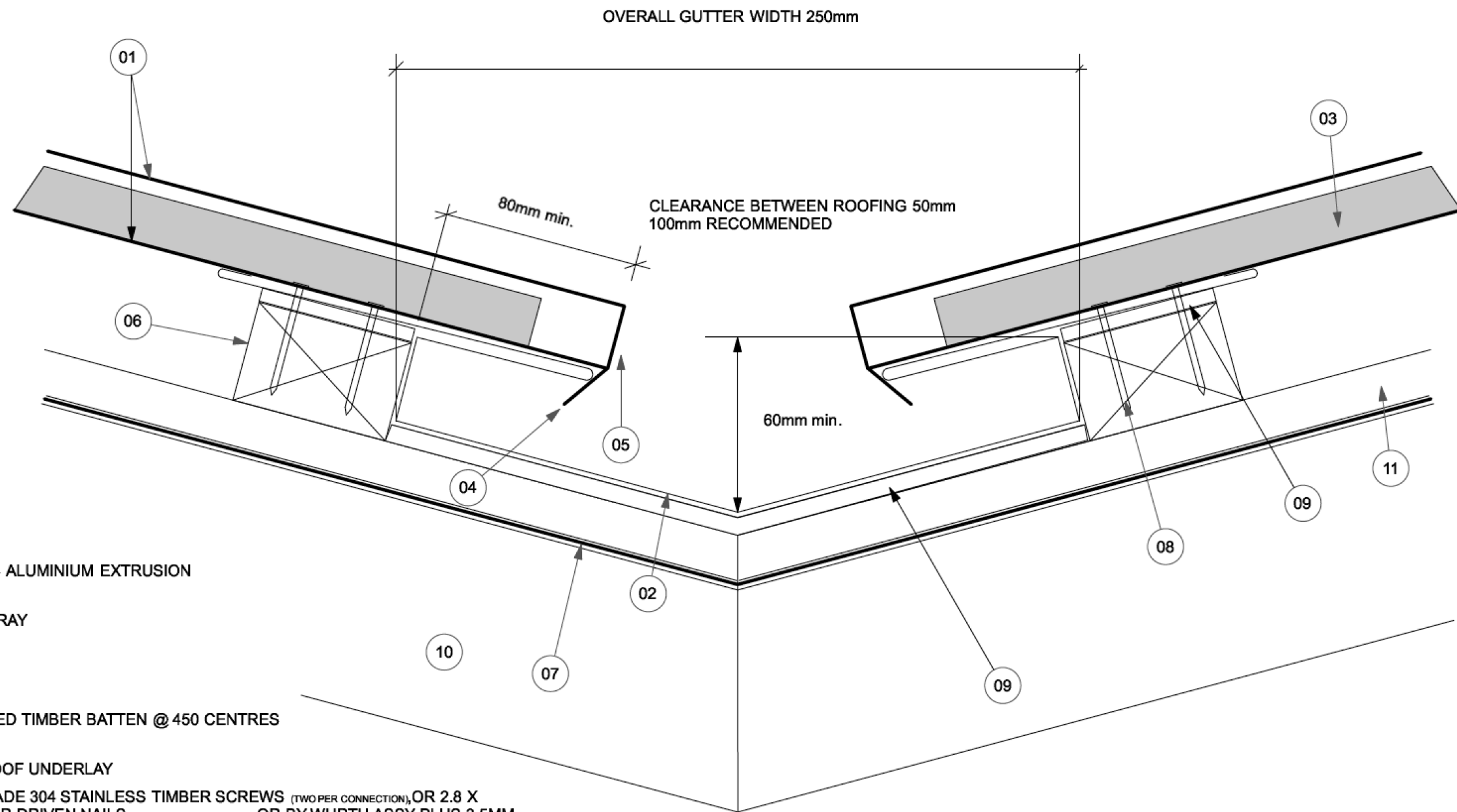




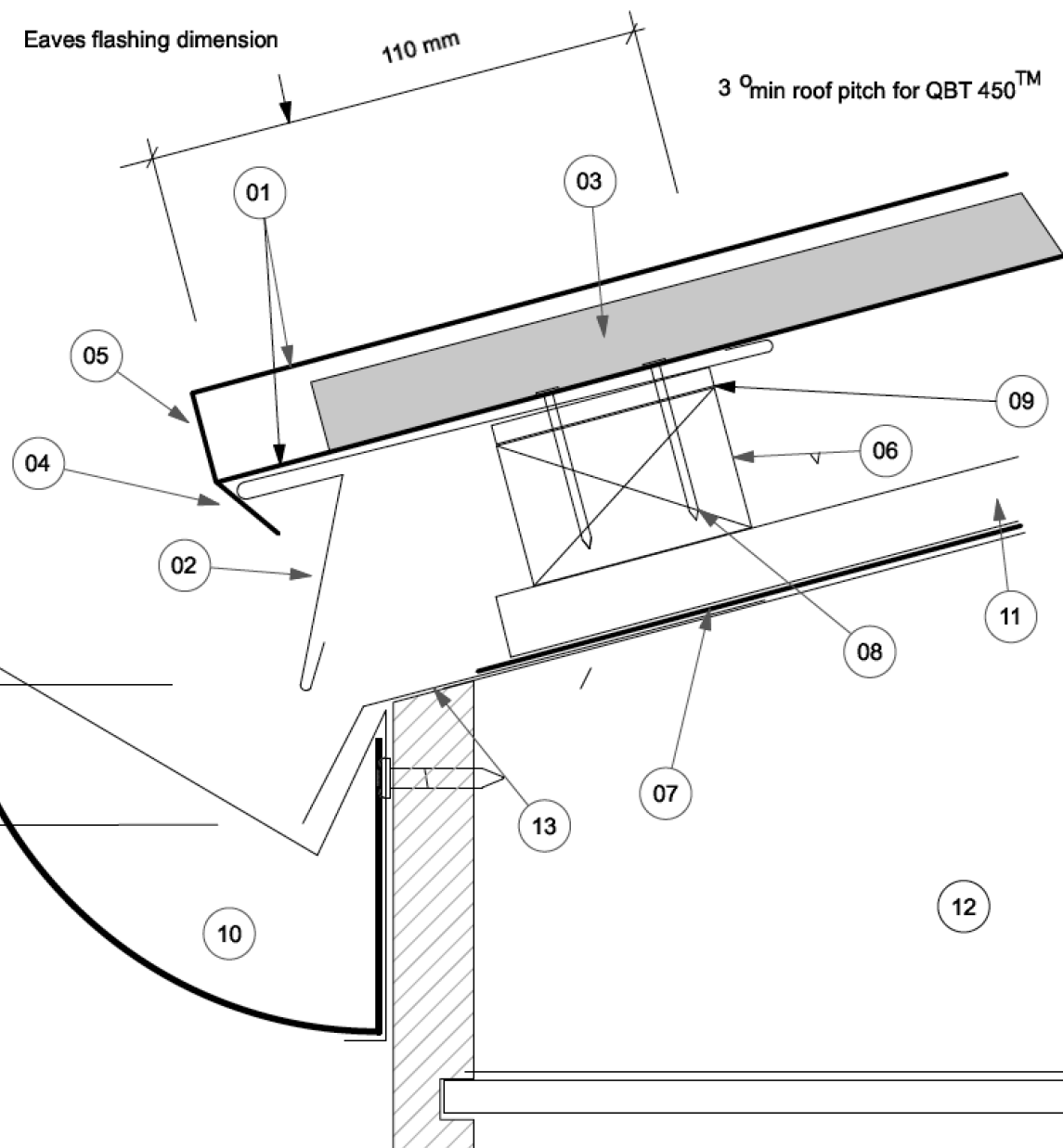
- 01 QBT 450™ ROOF TRAY
- 02 SEALED RIVET
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 UPSTAND TO ROOFTRAY
- 05 PRE-MANUFACTURED BARGE FLASHING
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMEABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 ROOF STRUCTURE
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
- 12 GRAB FLASHING
- 13 EXPANDABLE FOAM TAPE
- 14 10-GAUGE by 100mm PURLIN AND BATTEN SCREW  
REFER TO SECTION 10, TABLE 10.12 NZS 3604:2011

**y** = please refer to E2/AS1 Table 7 for cover widths  
length recommended 200mm to suit Very High and Extra High wind zones

**Z** = please refer to E2/AS1 Table 7 for cover widths  
length recommended 90 mm to suit Extra High wind zone



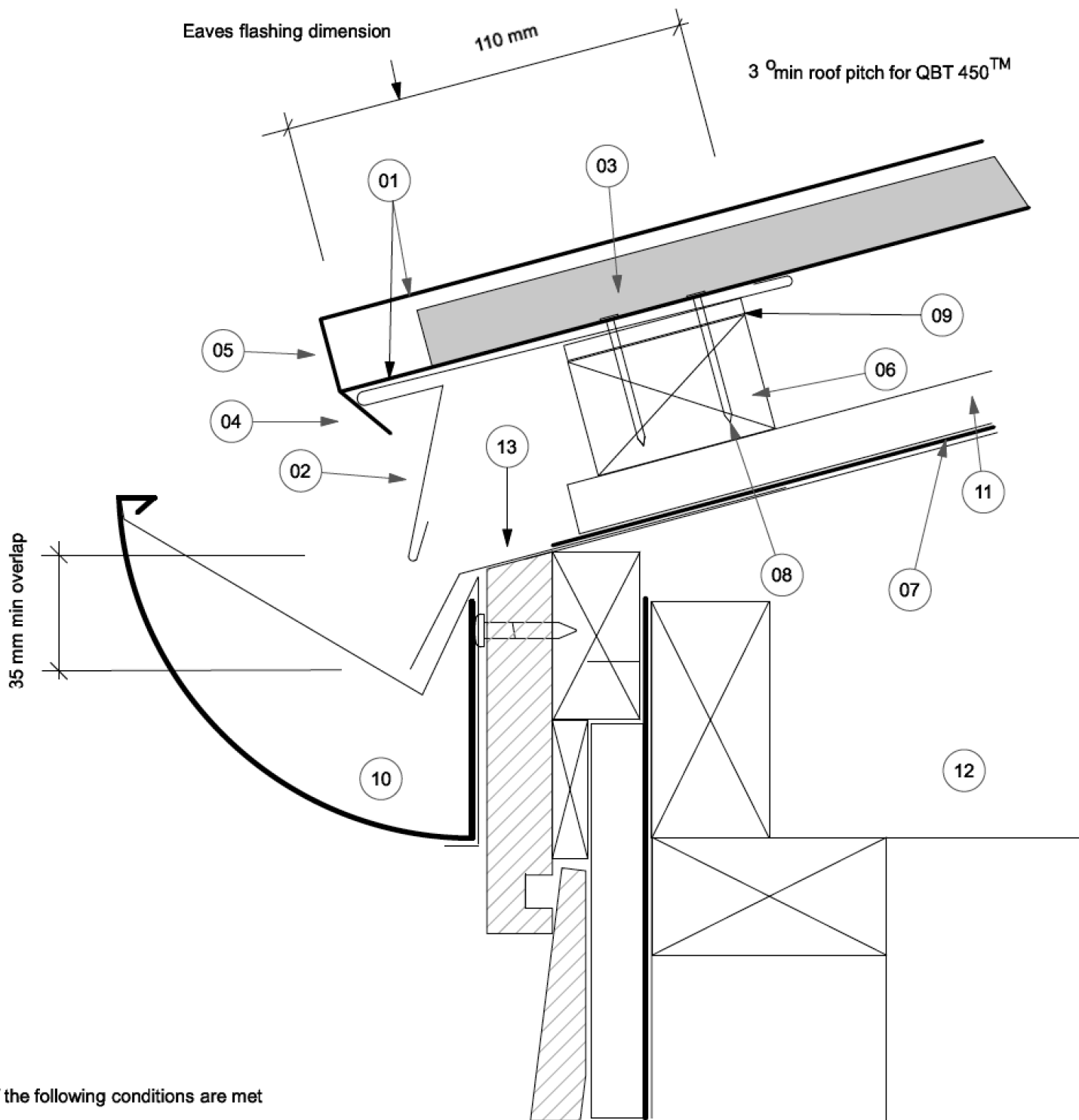
- 01 QBT 450™ ROOF TRAY
- 02 INTERNAL GUTTER
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 DOWNTURN TO ROOFTRAY
- 05 STOPEND
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 ROOF STRUCTURE
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN



- 01 QBT 450™ ROOF TRAY
- 02 PRE-MANUFACTURED UNDER FLASHING
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 DOWNTURN TO ROOFTRAY
- 05 END CAP
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 PRE-MANUFACTURED QUARTER-ROUND GUTTER
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
- 12 ROOF STRUCTURE
- 13 Note: Eaves flashing in accordance with E2/AS1 Figure 45A, required when all of the following conditions are met
  - Roof slope is less than 10 degrees
  - Soffit width is less than or equal to 100mm, and
  - Wind Zones are Very High or Extra High

In cases the eaves flashing is not required, the building paper (07) would need to extend into the gutter.

 	<a href="http://www.qbt450.nz">www.qbt450.nz</a>	QUICK BATTEN TRAY SYSTEM - QBT 450™	Date: 05.02.2021	
		EAVE TERMINATION DETAIL WITH QUARTER ROUND GUTTER ROOF - SOFFIT JUNCTION		Scale: 1:2 on A3
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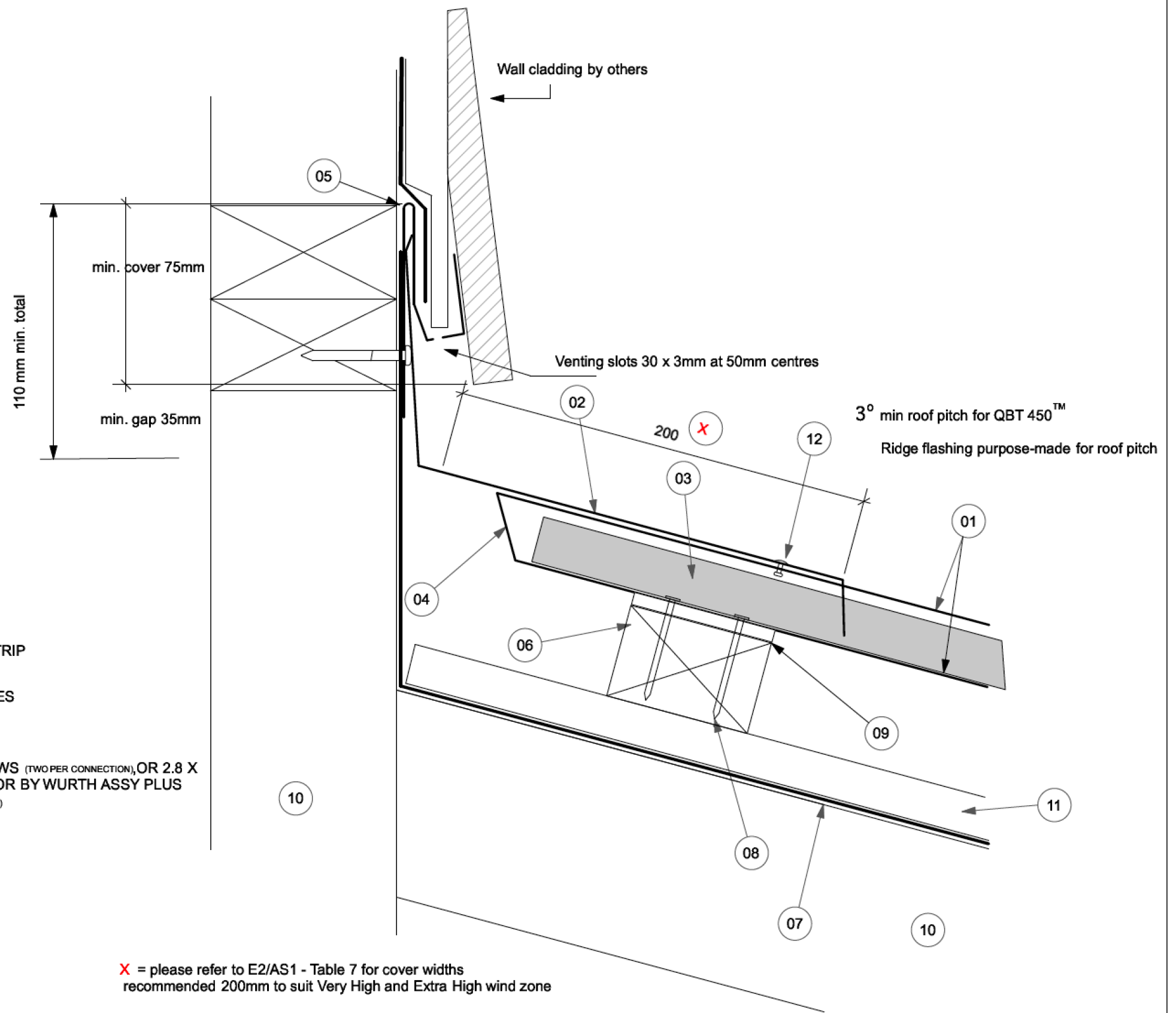


- 01 QBT 450™ ROOF TRAY
- 02 PRE-MANUFACTURED UNDER FLASHING
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 DOWNTURN TO ROOFTRAY
- 05 END CAP
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 PRE-MANUFACTURED QUARTER-ROUND GUTTER
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
- 12 ROOF STRUCTURE
- 13 Note: Eaves flashing in accordance with E2/AS1 Figure 45A, required when all of the following conditions are met
  - Roof slope is less than 10 degrees
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In cases the eaves flashing is not required, the building paper (07) would need to extend into the gutter.


 	<a href="http://www.qbt450.nz">www.qbt450.nz</a>	<b>QUICK BATTEN TRAY SYSTEM - QBT 450™</b>	Date: 05.02.2021	
		<b>EAVE TERMINATION DETAIL WITH QUARTER ROUND GUTTER ROOF - WALL JUNCTION</b>		Scale: 1:2 on A3
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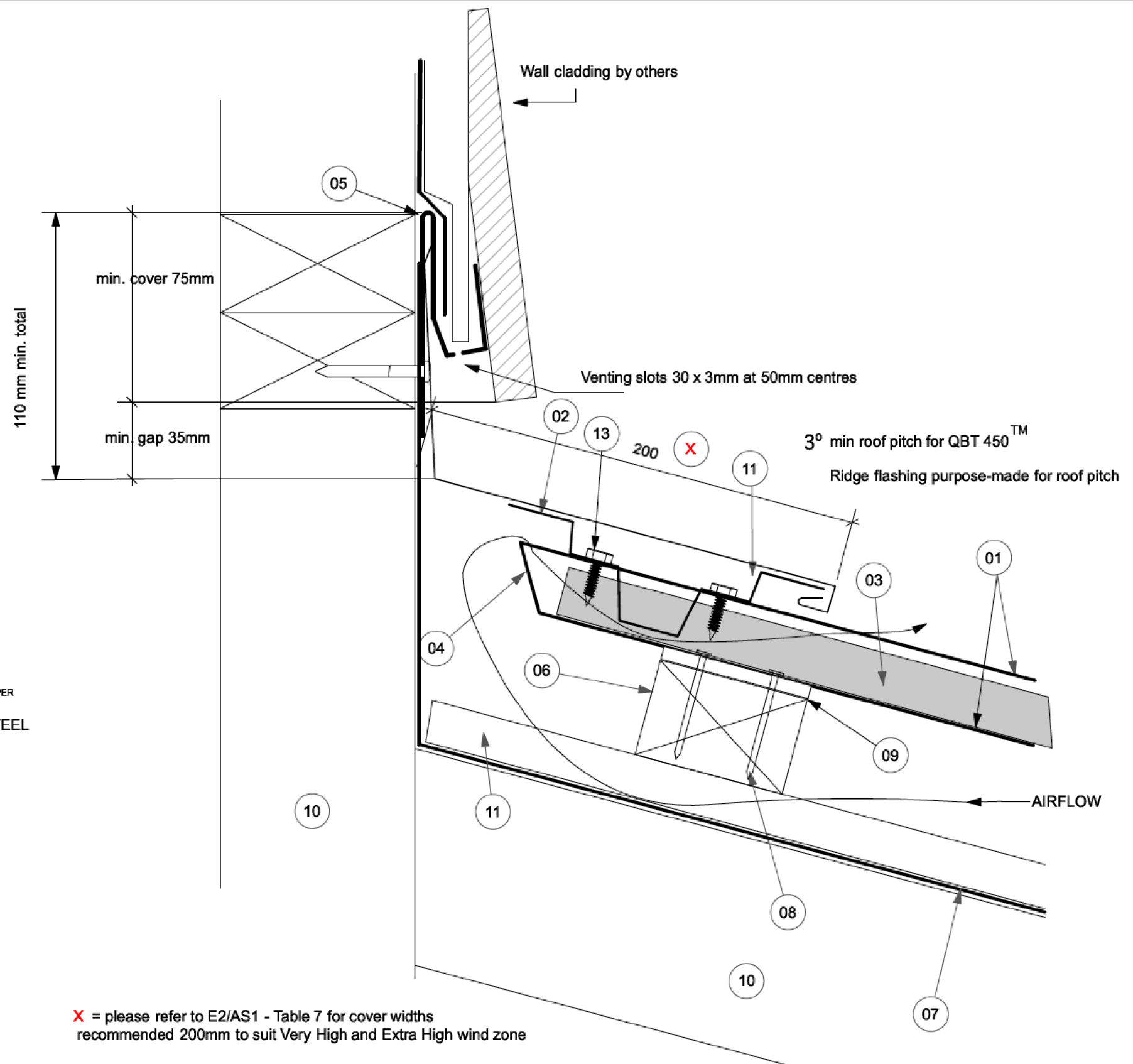


- 01 QBT 450™ ROOF TRAY
- 02 PRE-MANUFACTURED APRON FLASHING
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 UPSTAND TO ROOFTRAY
- 05 PRE-MANUFACTURED RECEIVER FLASHING AND VENT STRIP
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
- 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 ROOF STRUCTURE
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
- 12 SEALED RIVET

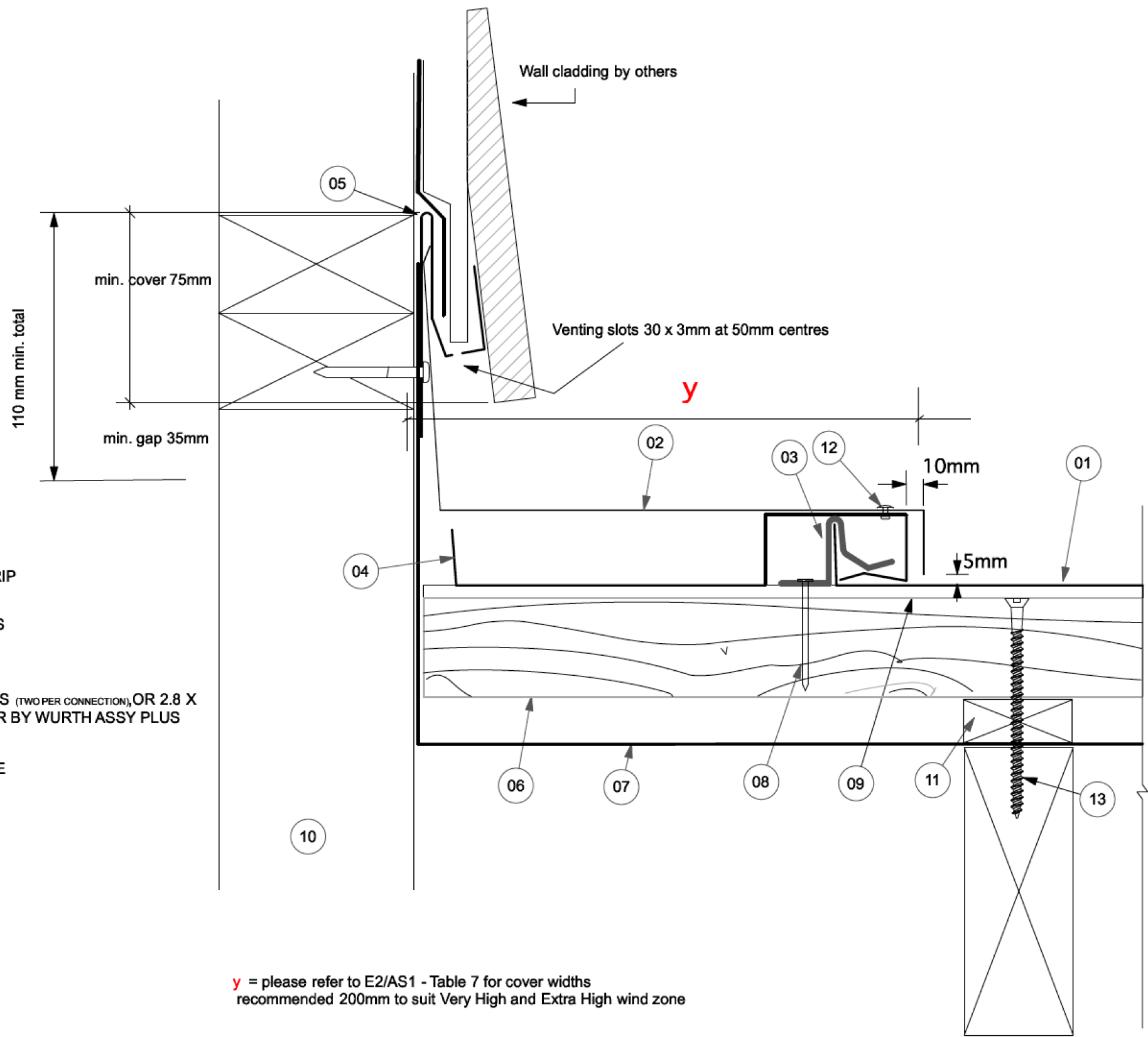
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 <b>QBT450™</b> ROOFING SYSTEM	<a href="http://www.qbt450.nz">www.qbt450.nz</a>	<b>QUICK BATTEN TRAY SYSTEM - QBT 450™</b>	Date: 05.02.2021
		<b>APRON DETAIL - ROOF/ WALL JUNCTION DIRECT FIXING OPTION</b>	Scale: 1:2 on A3
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- 01 QBT 450™ ROOF TRAY
- 02 PRE-MANUFACTURED APRON FLASHING
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 UPSTAND TO ROOFTRAY
- 05 PRE-MANUFACTURED RECEIVER FLASHING AND VENT STRIP
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
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- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 ROOF STRUCTURE
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
- 12 RETAINER GRAB FLASHING, SCREW FIXED TO SHEET
- 13 5.5 X 25 mm SELFDRILLING SCREW



- 01 QBT 450™ ROOF TRAY
  - 02 PRE-MANUFACTURED APRON FLASHING
  - 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
  - 04 UPSTAND TO ROOFTRAY
  - 05 PRE-MANUFACTURED RECEIVER FLASHING AND VENT STRIP
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  - 09 AIR-Z 3AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
  - 10 ROOF STRUCTURE
  - 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
  - 12 SEALED RIVET
  - 13 10-GAUGE by 100mm PURLIN AND BATTEN SCREW
- REFER TO SECTION 10, TABLE 10.12 NZS 3604:2011



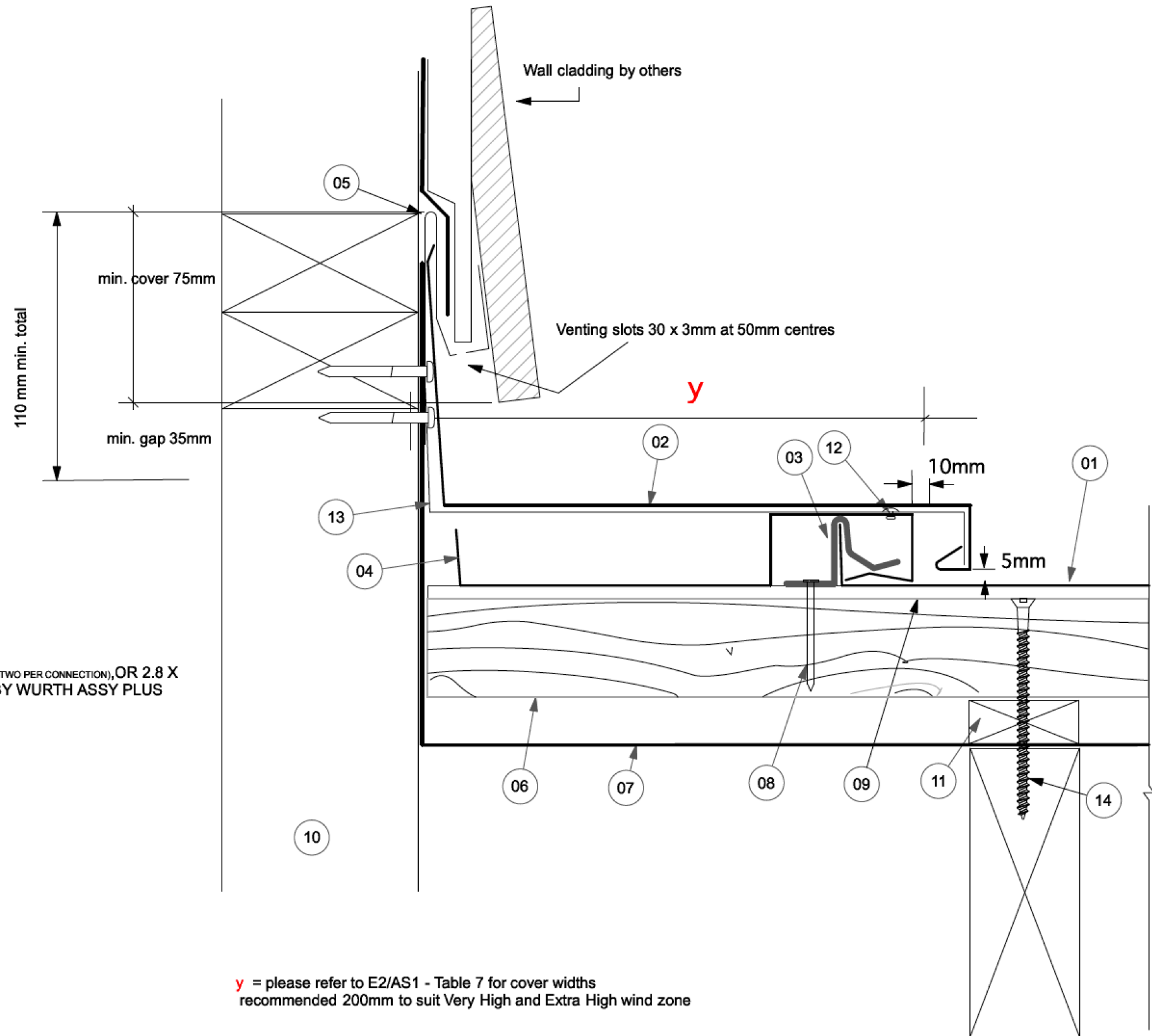
y = please refer to E2/AS1 - Table 7 for cover widths recommended 200mm to suit Very High and Extra High wind zone



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QUICK BATTEN TRAY SYSTEM - QBT 450™	Date: 05.02.2021
APRON ROOF/WALL JUNCTION, WITH DIRECT FIXING OPTION	Scale: 1:2 on A3
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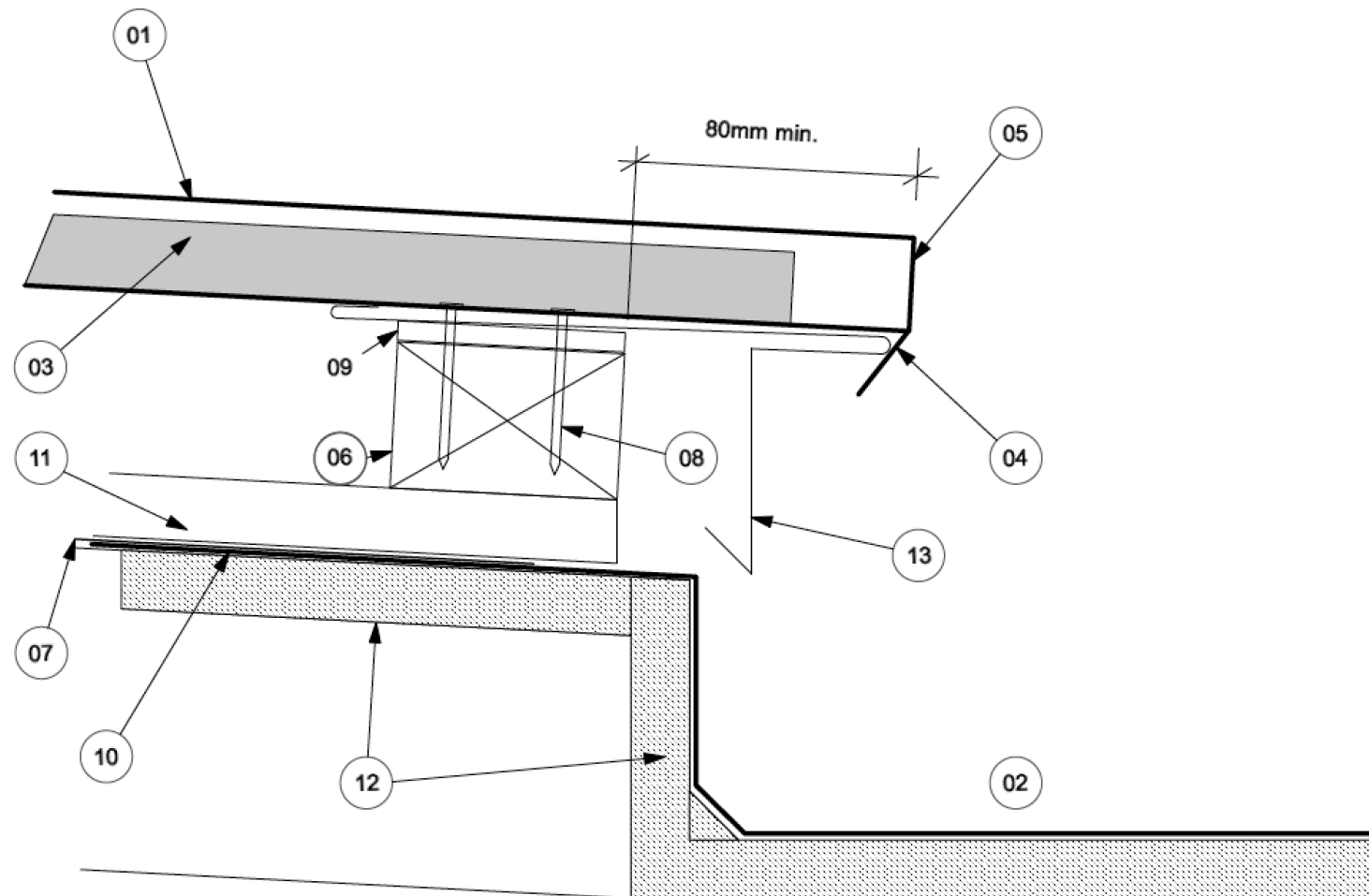
- 01 QBT 450™ ROOF TRAY
  - 02 PRE-MANUFACTURED APRON FLASHING
  - 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
  - 04 UPSTAND TO ROOFTRAY
  - 05 PRE-MANUFACTURED RECEIVER FLASHING AND VENT STRIP
  - 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
  - 07 VAPOUR PERMABLE ROOF UNDERLAY
  - 08 10 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
  - 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
  - 10 ROOF STRUCTURE
  - 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
  - 12 SEALED RIVET
  - 13 GRAB FLASHING
  - 14 10-GAUGE by 100mm PURLIN AND BATTEN SCREW
- REFER TO SECTION 10, TABLE 10.12 NZS 3604:2011



y = please refer to E2/AS1 - Table 7 for cover widths recommended 200mm to suit Very High and Extra High wind zone



- 01 QBT 450™ ROOF TRAY
- 02 INTERNAL GUTTER
- 03 QBT 450™ CONTINUOUS ALUMINIUM EXTRUSION
- 04 DOWNTURN TO ROOFTRAY
- 05 STOPEND
- 06 45 X 70 mm H1.2 TREATED TIMBER BATTEN @ 450 CENTRES
- 07 VAPOUR PERMABLE ROOF UNDERLAY
- 08 110 G X 50MM LONG GRADE 304 STAINLESS TIMBER SCREWS (TWO PER CONNECTION), OR 2.8 X 50MM FLATHEAD POWER DRIVEN NAILS (TWO PER CONNECTION), OR BY WURTH ASSY PLUS 3.5MM X60MM STAINLESS STEEL SCREWS (TWO PER CONNECTION)
- 09 AIR-Z 3D WOVEN MESH OR 60X3 MM SELF ADHESIVE FOAM TAPE
- 10 MEMBRANE TO INTERNAL GUTTER
- 11 20 X 50 mm H1.2 TREATED CAVITY BATTEN
- 12 18 mm PLYWOOD
- 13 STARTER FLASHING



NOTE: gutter details must be in accordance with NZBC E2/AS1, Figure 52